

Date: Monday, 21/01/2008 2:49:36 PM
User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	MIRROR BRACKET
Job Number :	36886		
Estimate Number :	10142		
P.O. Number :		Part Number :	D2161204
This Issue :	21/01/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2161 REV B2
First Issue :	//	Project Number :	N/A
Previous Run :	36466A	Drawing Revision :	B2
Written By :		Material :	
Checked & Approved By :		Due Date :	28/01/2008
Comment :	Est Rev:A New Issue 05-11-01 JLM	Qty:	4
		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	36886A	MIRROR BRACKET
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Comment: Sub-Component MIRROR BRACKET
D2013-5 B 36886A

08/11/24 (4)

2.0	36886B	MIRROR BRACKET
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Comment: Sub-Component MIRROR BRACKET
D2013-6 B 27520

08/11/24 (4)

3.0	36886C	ARM
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Comment: Sub-Component ARM
D2037-101 B 41854

08/11/24 (4)

4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1

1-Assemble on Jig DT8065 as per Dwg D2161

2-Weld as per Dwg D2161 Identify as D2161-204

08/11/24 (4)

5.0	DO NOT USE	WELD INSPECTION
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Comment: WELD INSPECTION

08/11/24 (4)

5.1 acc 08/11/24 (4)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
08.11.24	5.0	QC @ required.... Perm. Change QCT	HJ	08.11.26		08/11/24	08/11.24	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR BRACKET

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Part Number: D2161204

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



M 105642



(4X)

Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

M-F 08/11/25

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

AS 08/11/25 (4X)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/26 (4X)

Job Completion



MF 08-11-25

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

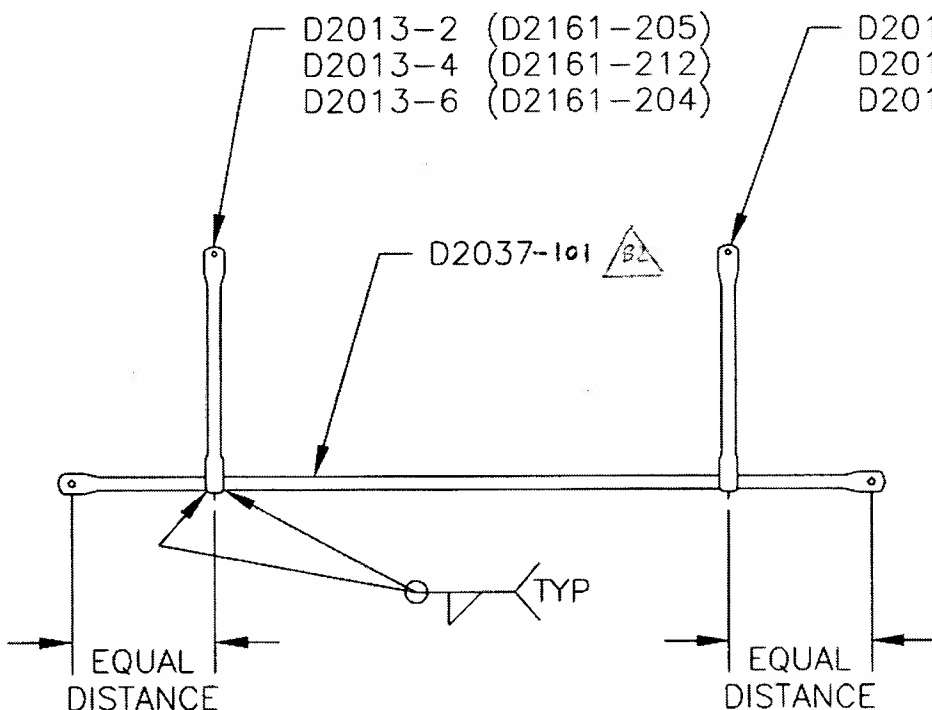


DESIGN	DRAWN BY	DART AEROSPACE LTD
JB	JB	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
99.06.07	99.06.07	D2161
DATE	TITLE	SHEET 1 OF 1
	MIRROR BRACKET	SCALE
		NTS

A	93.04.29	NEW ISSUE
B	99.06.07	REDRAWN FOR CLARITY ADDED -204/-205/-212 DESIGNATIONS
E1	02.03.25	CHANGE FINISH
E2	02.06.14	D2037-101 W/

PLACE SHORTER ARM
ON SIDE OF JIG DT8065
LABELED FWD (TYP)

D2037-101
D2037 WELD FLAT
END PARALLEL TO
THE SHORT ARM



DETAIL OF D2161-204
DETAIL OF D2161-205
DETAIL OF D2161-212

NOTE: WELD ASSEMBLY
USING JIG DT8065

FINISH: ~~POWDER COAT ASSEMBLY BLACK~~
~~CRINKLE (4.3.5.3) PER DART QSI 005 4.3~~
~~POWDER COAT BLACK SANDTEX (4.3.5.7) PER~~
~~DART QSI 005 4.3~~

RELEASED
DATE 09.06.10